Microwave-assisted Synthesis of Mesoporous $Co₃O₄$ Nanoflakes for Applications in Lithium Ion Batteries and Oxygen Evolution Reactions

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S Supporting Information

ABSTRACT: Mesoporous $Co₃O₄$ nanoflakes with an interconnected architecture were successfully synthesized using a microwave-assisted hydrothermal and low-temperature conversion method, which exhibited excellent electrochemical performances as anode materials in lithium ion batteries and as catalysts in the oxygen evolution reaction (OER). Fieldemission scanning electron microscopy (FESEM) and transmission electron microscopy (TEM) observations showed the unique interconnected and mesoporous structure. When employed as anode materials for lithium ion batteries, mesoporous $Co₃O₄$ nanoflakes delivered a high specific capacity of 883 mAh/g at 0.1C current rate and stable cycling performances even at higher current rates. Post-mortem analysis of ex situ FESEM images revealed that the mesoporous and interconnected structure had been well maintained after long-term cycling. The mesoporous $Co₃O₄$ nanoflakes also showed both OER active properties and good catalytic stability. This could be attributed to both the stability of unique mesoporous structure and highly reactive facets. KEYWORDS: mesoporous structure, $Co₃O₄$ nanoflakes, microwave synthesis, lithium ion batteries, oxygen evolution reactions

1. INTRODUCTION

Energy storage has been substantially researched and applied in recent decades, including traditional rechargeable batteries (lead-acid batteries, nickel−cadmium batteries, and nickel− metal hydride batteries) and lithium-ion batteries.^{1−4} Due to toxic materials, self-discharge, and the memory effect of traditional batteries, lithium ion batteries are rega[rded](#page-6-0) as the most promising energy storage devices. For commercial lithium ion batteries, graphite with a theoretical capacity of 372 mA h/g cannot meet the current requirements of high capacity, long cycling life, and excellent tolerance of fast charge/discharge. $5−7$ Recently, many efforts have been devoted to developing good electrochemical performances of anode materials, inclu[ding](#page-6-0) carbon based materials, Si, Sn, and various transition metal oxides. $8-17$ Among those transition metal oxides, $Co₃O₄$ has been recognized as one of the promising materials because of its hi[gh th](#page-6-0)eoretical capacity of 890 mAh/g in lithium-ion batteries and multiple usages in supercapacitors and $Li-O₂$ batteries.^{18−22} However, $Co₃O₄$ is also plagued by low rechargeable capacity and fast capacity decay due to the large volume [expans](#page-6-0)ion, electrode pulverization, and unstable solid electrolyte interphase (SEI) during charging. It should be noted that morphology and nanostructure have large influences on the electrochemical performances.^{23–26} High specific capacity at high current density and long cycling performance of mesoporous and hollow $Co₃O₄$ $Co₃O₄$ $Co₃O₄$ [nan](#page-7-0)ospheres due to the reactivation process and stabilized SEI layer have been recently reported.²⁵ The mesoporous and hollow $Co₃O₄$ nanomaterials wrapped by highly conductive and light graphene nanosheets are illus[tra](#page-7-0)ted to deliver high capacity and exceptional

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cyclability due to the synergistic effect.^{18,26,27} Moreover, it is demonstrated that crystal plane structures of $Co₃O₄$ have a critical impact on the lithium ion [s](#page-6-0)[torag](#page-7-0)e and cycling performances, showing that the (110) plane of $Co₃O₄$ is ideal for lithium ion batteries, compared with other facets. Liu et al. has reported unusual single-crystal $Co₃O₄$ nanocages with highly reactive {110} facets via the hydrothermal method, followed with the treatment of H_2O_2 , demonstrating a high reversible capacity of 864 mAh/g at 0.2C over 50 cycles.²⁸ Many reports also illustrate that $Co₃O₄$ with different morphologies including nanotubes, nanorods, nanoneedl[es,](#page-7-0) nanowires, platelets, and mesoporous structures have enhanced capacities and better cycle life than bulk materials.27,29−³³

Water splitting is an efficient way to generate hydrogen in high purity, but it needs stable and effective catal[ysts](#page-7-0) t[o d](#page-7-0)rive water oxidation into molecular oxygen.^{19,34–37} The corresponding oxygen evolution reaction (OER) plays a critical role in the process of water [sp](#page-6-0)litting.^{38−40} Desp[ite su](#page-7-0)bstantial efforts having been devoted to developing the effective catalysts for OER, it remains a great ch[alleng](#page-7-0)e without using noble metal catalysts. Although the oxides of ruthenium, iridium, and other rare earth metals in high oxidation states were tested to be effective catalysts for OER, the high price of those metal oxides makes them impossible for practical large-scale applications. Cobalt oxides and other transition metal oxides with different morphologies are also active for oxygen evolution reactions in an alkaline solution. $41-43$ Esswein et al. discovered that the sizes of Co3O4 had different catalysis abilities on OER, illustrating that the current de[ns](#page-7-0)i[ty](#page-7-0) of 10 mA/ cm^2 of cubic nanoparticles with an average diameter of 5.9 nm was achieved at an overpotential of 328 mV.⁴⁴ Wu et al. reported that the $Co₃O₄$ nanocrystal anchored on a single-walled carbon nanotube, synthesized via a self-[ass](#page-7-0)embly approach, exhibited much enhanced catalytic activity and excellent stability under both neutral and alkaline solutions.⁴⁵

Herein, we report mesoporous $Co₃O₄$ nanoflakes with an interconnected architecture [sy](#page-7-0)nthesized by a microwaveassisted hydrothermal and low-temperature conversion method, which exhibits excellent electrochemical performances as anode materials in lithium ion batteries and as catalysts in OER under alkaline solutions. FESEM and TEM analyses show the unique interconnected and mesoporous structure. When employed as anode materials for lithium ion batteries, mesoporous $Co₃O₄$ nanoflakes delivered a high specific capacity of 883 mAh/g at a 0.1C current rate and stable cycling performance. The mesoporous $Co₃O₄$ nanoflakes also show both OER active property and good catalytic stability, even cycled 1000 times. This could be attributed to both the stability of the unique mesoporous structure and exposed highly reactive energy facets on the edges

2. EXPERIMENTAL SECTION

2.1. Preparation of Mesoporous $Co₃O₄$ with Microwave-Assisted Method. In a typical synthesis, ethylene glycol (20 mL), hexamethylenetetramine aqueous solution (8 mL, 0.06 M), ammonium carbonate aqueous solution (8 mL, 0.06 M), and cobalt(II) carbonate aqueous solution (10 mL, 0.08 M) were mixed under vigorous stirring to obtain a homogeneous purple solution. Once the precursor was transferred to a glass vessel with a volume of 23 mL, a thermal treatment was performed in a single-mode microwave synthesizer (NOVA II microwave synthesizer with magnetron stirring and monitoring the real pressure in the vessel) at 180 °C for 10 min. After cooling to room temperature, the sample deposited at the bottom was collected and washed using a filtration

apparatus with copious deionized water (D.I. water) and ethanol. The as-synthesized sample was dried in a vacuum oven at 80 °C overnight to remove the absorbed water for the subsequent characterizations. Then, the dried precursor was annealed at 250 °C for 3 h with a temperature ramp rate of 2 $\mathrm{°C/min}$.

2.2. Materials Characterization. The as-prepared mesoporous $Co₃O₄$ with interconnected structure was characterized using X-ray diffraction (Rigaku D/max-2550 V with Cu K α radiation) operated at 40 kV and 30 mA. Raman spectra were measured using a Renishaw inVia Raman spectrometer system (Gloucestershire, UK) equipped with a Leica DMLB microscope (Wetzlar, Germany) and a 17 mW at 633 nm Renishaw helium neon laser with 50% power. Nitrogen adsorption−desorption measurements were conducted on a 3 Flex surface characterization analyzer to determine the Brunauer− Emmett−Teller (BET) specific surface areas using a Quadrasorb SI analyzer at 77 K. The BET surface area was calculated using experimental points at a relative pressure of $P/P_0 = 0.05-0.25$. The pore size distribution was derived from the desorption branch using the Barrett−Joyner−Halenda (BJH) method. The morphologies and crystal structure of materials were analyzed using a field emission scanning electron microscope (JSM-6700F, 20 kV) and a transmission electron microscope (TEM, JEOL JEM-200CX and JEM-2010F)

2.3. Electrochemical Measurements. The working electrodes were made from 80% of active materials, 10% of the conductive agent (acetylene black), and 10% of the binder (polyvinylidene difluoride). The mixture was stirred with an adjustable high-speed electric agitator. The working electrodes were dried in a vacuum oven. CR2032 coin cells were assembled in an argon-filled glovebox (Mbraun, Unilab, Germany), in which both the moisture and oxygen contents were controlled to be less than 0.1 ppm. Lithium foil was used as a counter electrode. The electrolyte was 1 M LiPF₆, which dissolved in a 1:1 (weight ratio) mixture of ethylene carbonate and diethyl carbonate. Electrochemical measurements were performed using a LAND-CT2001C battery test system. The cells were discharged and charged galvanostatically in the fixed voltage range of 0.01−3 V with a current density of 89 mA/g (0.1C). Higher current rates (0.5C, 1C, 5C, and 10C) were also applied to test the electrochemical performances. After 300 cycles, the electrode materials were taken from the coin cells in the glovebox and washed by ethylene carbonate to remove the contained electrolyte. The cycled electrode materials were analyzed by SEM.

2.4. Measurement of Oxygen Evolution Reaction. Electrocatalytic activity measurement was carried out on a CH instrument Model 600E electrochemical workstation with a three-electrode glass cell in 1 M KOH. Glass carbon (GC) was the sample used as the working electrode, while the platinum wire and the Ag/AgCl electrode were the counter and the reference electrodes. The working electrode was prepared as follows: 4 mg of the $Co₃O₄$ was dispersed in 1 mL of 1:1 v/v water/isopropanol, and then 80 μ L of 5 wt % Nafion was added to the solution. The mixture was sonicated for more than 30 min to obtain a homogeneous ink. Then, $10 \mu L$ of the catalyst ink was loaded onto a GC electrode of 5 mm in diameter. Linear sweep voltammetry was conducted with a scan rate of 5 mV/s. The working electrode is measured on the rotating disk produced by Pine Research Instrumentation and controlled by a rotating electrode speed control (0−3000 rpm). To test the stability of electrode, multiple-cycle measurements (1000 cycles) can be controlled by the software (CHI660D Electrochemical Workstation) via the "Repetitive Runs" function. Electrochemical impedance spectroscopy (EIS, 0.1 Hz-100 kHz, 10 mV) is measured on a CHI 660E electrochemical workstation (CH instrument, Inc.) at room temperature.

3. RESULTS AND DISCUSSION

3.1. Preparation and Structural Characterization of Mesoporous $Co₃O₄$ Nanoflakes. The mesoporous $Co₃O₄$ nanoflakes with interconnected architecture were synthesized by a microwave-assisted hydrothermal and low-temperature conversion method. This approach has been widely applied to the preparation of various nanomaterials and even industrial

Scheme 1. Schematic Illustration of the Microwave-assisted Hydrothermal Synthesis of Mesoporous Co₃O₄ Nanoflakes

productions because of its advantages, such as being less timeconsuming, having simple operation, and having energy efficiency. A schematic diagram of the synthesis procedure is presented in Scheme 1. With the assistance of microwave energy and high pressure (∼4 atm), layered intermediate cobalt carbonate hydroxide hydrates $(Co(CO_3)_{0.5}(OH)_{0.11}H_2O)$ with interconnected architectures are formed, assisted by the bihydroxyl functional group from ethylene glycol. After treatment at 250 °C in air, layered $Co(CO₃)_{0.5}(OH)_{0.11}H₂O$ releases carbon dioxide and moisture. After that, mesoporous $Co₃O₄$ nanoflakes with interconnected architecture are obtained.

The as-synthesized materials were characterized by X-ray diffraction (XRD) and are shown in Figure 1a. The intermediate is indexed to be cobalt carbonate hydroxide hydrates $(Co(CO_3)_{0.5}(OH)_{0.11}H_2O)$ (JCPDS: 48–0083, a = 8.792), and the final product is confirmed to be $Co₃O₄$ with typical characteristic peaks of (020), (311), (400), (511), and $(440).$ ⁴⁶ The positions and intensities of diffraction peaks match well with the standard JCPDS card (42−1467 with a space [gr](#page-7-0)oup of Fd3m (227) , $a = 8.084$). Figure 1b shows the Raman spectrum of mesoporous $Co₃O₄$ nanoflakes. The peaks of Raman shift at 194, 518, and 617 cm[−]¹ can be assigned to the F_{2g} mode of Co₃O₄, and the peaks at 475 and 682 cm⁻¹ are ascribed to the E_g and A_{1g} modes of Co_3O_4 , respectively. Values of the Raman shift are slightly different from those in the previous reports,⁴⁷ which is probably due to different sizes and morphologies of $Co₃O₄$ nanoflakes. The surface areas of mesoporous $Co₃O₄$ $Co₃O₄$ $Co₃O₄$ nanoflakes were investigated using nitrogen adsorption and desorption isotherms, as shown in Figure 1c. The mesoporous $Co₃O₄$ nanoflakes have a relatively high specific surface area of 139.8 m^2/g with a hysteresis feature, which is much larger than that of the $Co(CO₃)_{0.5}(OH)_{0.11}H₂O$ nanohydrates $(19 \text{ m}^2/\text{g})$, shown in Figure S1). It indicates that many voids are formed on the planes of the $Co₃O₄$ nanoflakes during the heat treatment process. [The total p](#page-6-0)ore volume of the mesoporous $Co₃O₄$ nanoflakes was determined to be 0.346 $\mathrm{cm}^3/\mathrm{\bar{g}}$, and the average pore size (inset image in Figure 1c) was approximately 11.5 nm, based on the Barrett−Joyner−Halenda method. This mesoporous and interconnected nanostructure can not only provide many reactive sites for lithium storage and enhance the electrolyte diffusion for lithium ions transport but also offer active planes for the OER activities.

Figure 2 shows the field-emission scanning electron microscopy (FESEM) images of the intermediate (Co- $(CO₃)_{0.5}(OH)_{0.11}H₂O$ $(CO₃)_{0.5}(OH)_{0.11}H₂O$ $(CO₃)_{0.5}(OH)_{0.11}H₂O$ and mesoporous $Co₃O₄$ nanoflakes. It can be observed from Figure 2a and b that the cobalt carbonate hydroxide hydrates arrange themselves into a thin plate structure with a thickness [o](#page-3-0)f ∼20 nm, which is probably ascribed to the assistance of ethylene glycol. Double-headed hydroxyl groups in ethylene glycol molecules can intercalate

Figure 1. Structural analysis of $Co₃O₄$ and its intermediate. (a) X-ray diffraction pattern of intermediate $Co(CO_3)_{0.5}(OH)_{0.11}H_2O$ and $Co₃O₄$. (b) Raman spectrum of $Co₃O₄$. (c) Nitrogen adsorption and desorption isotherms of mesoporous $Co₃O₄$ nanoflakes with the inset plot of pore size distribution.

into neighboring layers and act as soft templates to assist the formation of interconnected layered architecture. Previous reports also mentioned that ethylene glycol molecules act as molecular pillars to separate and stabilize a layered intermediate via hydrogen bonding action, resulting in the formation of layered structures. 24.25 This morphology is similar to layered double-metal hydroxides (LDH), which contain an anion of carbonate or hyd[roxyl](#page-7-0) groups. Meanwhile, the strong microwave absorption of ethylene glycol molecules results in severe

Figure 2. Morphologies characterizations. Low and high magnification of field-emission scanning electron microscopy (FESEM) images of $Co(CO₃)_{0.5}(OH)_{0.11}H₂O$ (a and b). Low and high magnification FESEM images of $Co₃O₄$ with mesoporous structure (c and d).

stretching vibrations, leading to partially disordered layered planes and forming an interconnected, three-dimensional architecture. Those anions of carbonate, hydroxyl, or other groups on the interconnected structure are thermally sensitive, which tends to emit gases including carbon dioxide, moisture, and ammonium molecules under subsequent thermal treatment. Mesoporous architecture can be generated upon the remaining metal oxides, which is a general strategy to achieving mesoporous structures originating from LDH compounds. Single-layered nanomesh, nanoparticles, nanoplates, and nanobelts have also been successfully obtained by means of the unique physical and chemical instability of LDH compounds.⁴⁸

Inspired by this strategy, the intermediate Co- $({\rm CO}_3)_{0.5}({\rm OH})_{0.11}^{\bullet}H_2^{\bullet}$ $({\rm CO}_3)_{0.5}({\rm OH})_{0.11}^{\bullet}H_2^{\bullet}$ $({\rm CO}_3)_{0.5}({\rm OH})_{0.11}^{\bullet}H_2^{\bullet}$ was slowly heated in the air at 250 °C for 3 h. The release of carbon dioxide, ethylene glycol, and moisture from layered planes upon the precursor's thermal decomposition leaves copious amounts of mesoporous voids, 46 which have been verified by the BET measurement in Figure 1c and FE-SEM images in Figure 2c,d. Meanwhile, the uniq[ue](#page-7-0) interconnected architecture of the intermediate is al[so](#page-2-0) completely maintained, which is demonstrated by the typical low and high magnification of FESEM in Figure 2c-d and Figure S2a-b. The FESEM images clearly show the uniformity, interconnected property, and regularity of mesoporous $Co₃O₄$ nanoflakes. It should be noted that the overall size of [interconnecte](#page-6-0)d mesoporous $Co₃O₄$ nanoflakes is more than 30 μ m, indicating that more than hundreds of square meters are obtained by this effective microwave-assisted and thermal decomposition method. Interestingly, the planes of mesoporous $Co₃O₄$ nanoflakes connect themselves in a continuously end-toend manner, which substantially increases the mechanical strength and overall stability. Several mesoporous $Co₃O₄$ nanoflakes with a thickness of around 15 nm enclose extra voids. The average voids are approximately 11.5 nm, providing enough space for the subsequent volume expansion when applied as anode materials for lithium ion batteries and extra space for oxygen evolution reaction.

The mesoporous architecture and crystal structure of interconnected $Co₃O₄$ nanoflakes were further characterized by transmission electron microscopy (TEM) and high resolution TEM (HR-TEM). From Figure 3a,b, it is observed that the planes of $Co₃O₄$ nanoflakes consist of many mesopores. More TEM images of porous $Co₃O₄$ nanoflakes are presented in Figure S3a and b. The inset image in Figure 3b shows the enlarged view of mesoporous $Co₃O₄$ nanoflakes. As observed from [Figure 3c, lattice](#page-6-0) distance agrees well with the ${220}^{27}$ facet of the face-centered-crystal $Co₃O₄$ and its

Figure 3. Structural characterizations. (a) Low magnification TEM image and (b) high resolution TEM (HR-TEM) image of mesoporous $Co₃O₄$ nanoflakes with an enlarged view. (c) HR-TEM image and the corresponding lattice profile of the (220) plane and its corresponding simulation scheme. (d) The relevant fast Fourier transform (FFT) pattern.

corresponding lattice profile. The other inset image in Figure 3c exhibits a structure stimulation of the (220) plane in the same direction, demonstrating the arrangement of cobalt and oxygen atoms. The corresponding fast Fourier transform (FFT) pattern is shown in Figure 3d.

3.2. Electrochemical Measurements on Lithium Ion Batteries. The electrochemical performances of mesoporous $Co₃O₄$ nanoflake electrodes with the interconnected architecture were evaluated using CR2032 coin cells by galvanostatic charge−discharge. The charge/discharge profiles of the mesoporous $Co₃O₄$ nanoflakes in the first, 100th, and 300th cycle are shown in Figure 4a at a constant current density (89 mA·g[−]¹ , 0.1C). The charge−discharge curves exhibit typical characterist[ic](#page-4-0) electrochemical behaviors of $Co₃O₄$ nanoflake electrodes. In the first cycle, the mesoporous $Co₃O₄$ nanoflake electrode delivered a discharge capacity of 1192 mAh/g, which is higher than the theoretical specific capacity (890 mAh/ g).^{18,49} The extra capacity is probably attributed to the formation of the solid electrolyte interphase (SEI) layer and co[nt](#page-6-0)[rib](#page-7-0)ution from nanocavities. The initial reversible capacity is 883 mAh/g with a Coulombic efficiency of 74%. The following specific capacities, such as 100th and 300th, exhibit no obvious capacity degradation. The corresponding electrochemical impedance spectra (EIS) were also measured before and after the 100th and 300th cycles in Figure S4, and the corresponding equivalent circuit is inserted in Figure S4, which reveals the changes of electrochemical r[esistances](#page-6-0) and the differences of charge transfer efficiencies. All [three stage](#page-6-0)s present Nyquist plots, which consist of a depressed semicircle in high frequency region and an oblique line in the medium frequency region. The small diameter (∼85 ohm) of the semicircle in the high frequency region of fresh cell indicates a low electrochemical reaction resistance and small charge transfer impedance. However, the relative larger diameters (∼102 ohm and ∼220 ohm, respectively) of the other two semicircles after the 100th

Figure 4. The electrochemical performance of mesoporous the $Co₃O₄$ nanoflakes electrode. (a) Galvanostatic charge/discharge profiles cycled at the first, 100th, and 300th between 0.01 and 3 V (vs $\rm Li^+ /$ Li) at a current density of 89 mA/g $(0.1C)$. (b) Cycling performance of the mesoporous $Co₃O₄$ electrode and its Coulombic efficiency at 0.1C as inset image.

and 300th cycles illustrate that after long cycles, the electrochemical resistances have slightly increased, verifying that the good stability of the SEI layer and low ohmic internal resistance changes during cycles. That might account for the high reversible capacity of mesoporous $Co₃O₄$ nanoflakes. The cycling performance, together with the corresponding Coulombic efficiency, as seen in the inset image in Figure 4b, exhibits a stable and long cycling life. After 300 cycles, the reversible capacity still maintains at 806 mAh/g with a capacity decay ratio about 0.1% per cycle. These results demonstrate that the mesoporous $Co₃O₄$ nanoflakes with interconnected architecture can sustain long cycling life testing.

Mesoporous $Co₃O₄$ electrodes were also measured at stepwise current densities: from 0.1C, 0.5C, 1C, and 5C, to 10C, and then reversed to low current rates. The electrochemical performances are presented in Figure 5a. The capacity of the mesoporous $Co₃O₄$ electrodes shows considerable stability, even when the current rates step-wisely increased. When the current rate reversed to a low current rate, the capacity of the mesoporous $Co₃O₄$ nanoflake electrode nearly recovered to the initial value. This result illustrated that the interconnected mesoporous $Co₃O₄$ nanoflake electrode can tolerate changes of current rates. The charge/discharge profiles and cycling performances of the mesoporous $Co₃O₄$ nanoflake electrodes at high current rates of 0.5C, 1C, 5C, and 10C are shown in Figure 5b and c, respectively. After 300 cycles, the reversible specific capacity of the mesoporous $Co₃O₄$ nanoflakes electrode at 0.5C (445 mA/g) maintained 686 mAh·g⁻¹. . The electrodes achieved specific capacities of 548 mAh/g at 1C (890 mA/g) , 380 mAh/g at 5C (4450 mA/g), and 285 mAh/g at 10C (8900 mA/g). Aiming to investigate the mechanism of the achieved excellent performance of mesoporous $Co₃O₄$ nanoflakes, post-mortem analysis was conducted on the cycled electrode by ex-situ FE-SEM imaging. Figure S5a and b show the low and high magnification FE-SEM images of mesoporous Co3O4 nanoflakes after 300 cycles at 1[0C. Thin SEI are fo](#page-6-0)rmed on the mesoporous $Co₃O₄$ nanoflake electrode after cycling, and more mesopores are generated in the hollow structure, leading to the formation of interconnected flower-like nano-

Figure 5. Electrochemical performances at high rates. (a) Stepwise rate performances at different current densities. (b) The galvanostatic charge/ discharge profiles of mesoporous Co₃O₄ nanoflake electrodes at 0.5C, 1C, 5C ,and 10C at 300th cycle. (c) Cycling performances of mesoporous $Co₃O₄$ nanoflake electrodes at high current densities.

sheets a few nanometers in thinkness, which are favorable to fast transport of lithium ions and electrons. The stable SEI layer and mesopores on electrodes can stabilize lithiation/delithiation and mitigate the mechanical degradation originating from large volume expansion during discharge. An enlarged view of the electrode after cycles is inserted in Figure S5b to demonstrate the well-maintained interconnected and flowerlike Co_3O_4 nanosheets, which are beneficial to [the reactivat](#page-6-0)ion mechanism and exceptional cyclabilities for electrodes at higher current densities.²⁵ Even though the cycled electrode is covered by SEI layers, the unique interconnected architecture can still be identified. M[ore](#page-7-0)over, the mesoporous architecture is also a benefit for the distribution of electrolytes and transport of lithium ions. Therefore, mesoporous $Co₃O₄$ nanoflakes can exhibit both enhanced high capacity and good cyclability.

3.3. Electrochemical Measurements on Oxygen Evolution Reaction. Cobalt oxides and other transition metal oxides with different morphologies have demonstrated to be active for oxygen evolution in an alkaline solution.^{20,43,50−54} Mesoporous $Co₃O₄$ nanoflakes with the interconnected architecture are rarely studied. In order to expl[ore](#page-6-0) [other](#page-7-0) potential applications for mesoporous $Co₃O₄$ nanoflakes, it is also evaluated as a catalyst for the oxygen evolution reaction (OER). The performance of mesoporous $Co₃O₄$ toward water oxidation was measured in a standard three-electrode system in the 1 M KOH solution, and the working electrode was continuously rotating at 1600 rpm to remove the generated oxygen bubbles. The commercial $Co₃O₄$ was also measured under the same testing conditions for comparison. The anode measured potentials vs Ag/AgCl were converted to the normal hydrogen electrode (NHE) according to Nernst equation $E_{\rm NHE} = E_{\rm Ag/AgCl} + 0.059 \times \rm pH + 0.2224.$ In 1 M KOH, the anodic current density of mesoporous $Co₃O₄$ nanoflakes, as shown in Figure 6a, showed an onset potential toward OER of 0.452 V (vs. Ag/AgCl) where the OER activity began and afforded a current density of 10 mA/ cm^2 at a small overpotential of 380 mV. For the commercial $Co₃O₄$, the overpotential shifted to 451 mV when the current density reached 10 mA/cm². This outcome is comparable to the best performance of the previously reported $Co₃O₄$ toward the OER under the same conditions.⁴⁵

In order to further demonstrate the high activity of the $Co₃O₄$ nanoflakes, Tafel [plo](#page-7-0)ts of the two electrodes were obtained from the equation $\eta = b \log(j/j_0).^{52,55}$ As shown in Figure 6b, mesoporous $Co₃O₄$ nanoflakes exhibited a Tafel slope of $a = 48$ mV/decade in 1 M KOH, wh[ile th](#page-7-0)e commercial $Co₃O₄$ showed the Tafel slope of $b = 59$ mV/decade. This value of mesoporous $Co₃O₄$ nanoflakes is also smaller than that of Co_3O_4 /graphene,⁵³ which implies that the synthesized mesoporous $Co₃O₄$ nanoflakes are a more efficient catalyst toward the OER. [Th](#page-7-0)e high performance was further confirmed by impedance measurements in 1 M KOH (Figure 6c). The mesoporous Co₃O₄ nanoflake-modified GC electrode displayed much lower impedance than that of the commercial $Co₃O₄$. Therefore, much faster electron transfer between the mesoporous $Co₃O₄$ nanoflakes and the electrode substrate is one of the important factors contributing to the superior OER kinetics.^{56,57}

The stability of the electrode in a long period is extremely importa[nt fo](#page-7-0)r practical applications. The stability of mesoporous $Co₃O₄$ nanoflakes was assessed for 1000 cycles (as shown in Figure 6d). The mesoporous $Co₃O₄$ nanoflakes exhibit good catalytic stability during the OER test, and no

Figure 6. Electrochemical performances of mesoporous $Co₃O₄$ nanoflakes (black) and commercial $Co₃O₄$ (red) on oxygen evolution reaction. (a) The electrochemical performances on the oxygen evolution reaction of mesoporous $Co₃O₄$ and commercial $Co₃O₄$ swept from 200 to 900 mV vs Ag/AgCl at 5 mV/s in 1 M KOH aqueous solution. (b) Tafel plot (overpotential versus log current density) of commercial $Co₃O₄$ and mesoporous $Co₃O₄$ nanoflakes derived from a. (c) The electrochemical impedance spectra of commercial $Co₃O₄$ and mesoporous $Co₃O₄$ nanoflakes. (d) OER polarization curves for the mesoporous $Co₃O₄$ nanoflakes electrode in the first and 1000th cycle of accelerated stability test with an inset image of the chronoamperometric response of mesoporous $Co₃O₄$ nanoflakes (percentage of current retained versus operation time at 0.6 V in 1 M KOH electrolyte).

obvious decay of the activity is observed after 1000 cycles, demonstrating the considerably stable activity to OER. To further investigate the stability of the mesoporous Co_3O_4 nanoflakes in OER, a more than 10 h chronoamperometric measurement of mesoporous $Co₃O₄$ nanoflakes is conducted with the applied potential at +0.6 V (vs. Ag/AgCl, inset image in Figure $6d$).⁵⁸ The stable current of the material further demonstrated the good stability (with a high retained ratio of 95.3%). The hi[gh](#page-7-0) stability of the mesoporous $Co₃O₄$ nanoflakes could be attributed to the stability of the unique mesoporous and interconnected structure.

In order to investigate the property of mesoporous $Co₃O₄$ for OER, a post-mortem analysis was also performed on the electrode after 1000 cycles using ex situ FE-SEM observations. Figure S6 exhibits the low and high magnification FE-SEM images of mesoporous $Co₃O₄$ material after OER measurement. [It should](#page-6-0) be noted that even though the mesoporous $Co₃O₄$ nanoflakes have experienced 1000 cycles, the mesoporous structure and interconnected feature are still well maintained, providing solid evidence of the robust structural stability and superior electrochemical catalysis effect on the oxygen evolution reaction. The results indicate that the mesoporous $Co₃O₄$ nanoflakes with unique architecture can resist the strong causticity of alkaline conditions and microforces generated from oxygen bubbles.

4. CONCLUSION

In summary, we have successfully synthesized mesoporous $Co₃O₄$ nanoflakes with interconnected architecture using a microwave-assisted hydrothermal and low-temperature conversion method. The as-prepared materials exhibit excellent electrochemical performances as anode materials in lithium ion batteries and as catalysts for the oxygen evolution reaction in alkaline solutions. FESEM and TEM analyses show the unique interconnected and mesoporous structure. When employed as anode materials for lithium ion batteries, mesoporous $Co₃O₄$ nanoflakes delivered a high specific capacity of 883 mAh/g at 0.1C, and stable cycling performances at higher current rates. The mesoporous $Co₃O₄$ nanoflakes also exhibit catalytic activity toward OER, showing an onset potential of 0.452 V (vs. Ag/AgCl) and small Tafel slope of 48 mV/decade in 1 M KOH solution. That illustrates that the as-synthesized mesoporous $Co₃O₄$ is an efficient catalyst for OER. Meanwhile, the mesoporous $Co₃O₄$ exhibits good catalytic stability during OER. This can be attributed to both the stability of the unique mesoporous structure and highly reactive facets.

■ ASSOCIATED CONTENT

S Supporting Information

Nitrogen adsorption and desorption isotherms of intermediate $Co(CO₃)_{0.5}(OH)_{0.11}H₂O$, SEM images, electrochemical impedance spectra, and ex-situ SEM images after the test of mesoporous $Co₃O₄$ nanoflakes are provided. This material is available free of charge via the Internet at http://pubs.acs.org.

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S.C. an[d G.W. designed and](mailto:Guoxiu.Wang@uts.edu.au) conceived the idea. S.C. synthesized and characterized the samples. Y.Z. assisted in testing OER measurements. Z.A. did the theoretical calculation. B.S., X.X. and Y.W. participated in the discussion of the results. S.C. wrote the manuscript. G.W. revised the manuscript. All authors have given approval to the final version of the manuscript.

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Notes

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